

SUGGESTED SPECIFICATION & CONFIGURATION

SECTION 233713 – DIFFUSERS

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division ** Specifications Sections, apply to this section

1.2 SUMMARY

- A. Sections Includes:
1. Filtered Laminar Flow Diffuser

1.3 CODES AND STANDARDS

1. IEST-RP-CC-001, Institute of Environmental Sciences HEPA and ULPA Filters
2. IEST-RP-CC006, Institute of Environmental Sciences Recommended Practices for Testing Clean Rooms
3. IES-RP-CC034, Institute of Environmental Sciences Recommended Practices for HEPA and ULPA Filter Leak Tests
4. ASHRAE Standard 70, Method of Testing the Performance of Air Outlets and Air Inlets, 2006
5. ASHRAE Standard 170, Ventilation of Health Care Facilities, 2017
6. ASTM Standard E84, Standard Test Method for Surface Burning Characteristics of Building Materials, 2016

1.4 SUBMITTALS

- A. Product Data: For each type of produce indicated, include the following:
1. Data Sheet: Indicate materials of construction, finish and mounting details and performance data including throw vertical and horizontal, static pressure, sound ratings.
 2. Source quality-control reports.

PART 2 - PRODUCTS

2.1 DIFFUSERS

- A. Filtered Laminar Flow Diffuser
1. Manufacturers: Subject to compliance with requirements and performance listed in section 2.2 Source Quality Control, products by one of following manufacturer is acceptable
 - a. Krueger (Basis of Design)
 - b. Titus
 - c. Tuttle & Bailey
 2. Diffuser shall be Group E Non-Aspirating Diffuser per ASHRAE Standard 170-2017.
 3. Diffuser plenum shall be constructed of a single sheet of {0.40" thick aluminum / 20 gauge 304 stainless steel} and welded at all seams and corners. Plenum shall be attached to the mounting frame without mechanical fasteners; mechanical fasteners that penetrate the plenum shall not be acceptable. Inlet collar shall be sealed to the top of the plenum.
 - a. Option: All exterior seams are to be continuously welded.
 4. Knife edge, which penetrates gel in the filter frame, shall be an integral part of the diffuser mounting frame to assure leakage is consistent with that of the filter.
 5. Diffusers shall have non-removable filter retainers, requiring no tools for installation or removal of filter.
 6. Diffusers shall be supplied with static pressure port to allow measurement of pressure drop across the face of the diffuser.
 7. The face of the diffuser shall be {13 / 23 / 33} percent free area perforated {0.40" thick aluminum / 20 gauge 304 stainless steel}. The face shall be secured in place by quarter-turn fasteners for quick removal and sanitizing. Diffusers shall be provided with two PVC coated stainless steel safety cables for ease of installation/removal and to prevent accidental dropping and of the diffuser face .
 8. **(Optional)** Diffusers shall be equipped with a dedicated aerosol challenge port and dispersion manifold to allow field testing of filtered units in accordance with industry leakage standards.
 9. **(Optional)** A butterfly damper shall be located in the inlet collar of the diffuser. Damper shall be operated by a Phillips head operator accessible without removal of filter or filter plugs.
 10. **(Optional)** Diffusers shall be supplied with 1 ½" foil-faced external insulation. Insulation shall have a flamespread index of 0-25 and a smoke developed index of 0-50 (25/50 rating) when tested in accordance with ASTM E84.
 11. Finish: shall be one of the following:
 - a. #44 White.
 - i. The finish shall be a powder coat paint, baked at 425°F.
 - ii. The paint thickness shall be 2.0 – 3.0 mils, gloss at 60° per ASTM D523-89 of 60 – 70%
 - iii. The paint shall have a pencil hardness per ASTM D3363-92A of H – 2H,
 - iv. The paint shall have crosshatch adhesion per ASTM D3359-83 of 5B
 - v. The paint must pass a salt spray test per ASTM B117-9048 of 1000 hours,
 - vi. The paint must pass a humidity test per ASTM D2247-92 of 1000 hours
 - vii. The paint must pass a conical mandrel per ASTM D522 of 1/8" conical bend, no cracking shown.
 - b. #4A Antimicrobial White
 - i. The finish shall be a powder coat paint, baked at 425°F.
 - ii. The paint thickness shall be 2.0 – 3.0 mils, gloss at 60° per ASTM D523-89 of 60 – 70%
 - iii. The paint shall have a pencil hardness per ASTM D3363-92A of H – 2H,

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- iv. The paint shall have crosshatch adhesion per ASTM D3359-83 of 5B
- v. The paint must pass a salt spray test per ASTM B117-9048 of 1000 hours,
- vi. The paint must pass a humidity test per ASTM D2247-92 of 1000 hours
- vii. The paint must pass a conical mandrel per ASTM D522 of 1/8" conical bend, no cracking shown.
- c. Aluminum with mill finish
- d. Stainless Steel with mill finish

2.2 SOURCE QUALITY CONTROL

- A. The manufacturer shall provide published performance data for rated for the filtered radial throw diffuser
 - 1. The diffuser shall be tested in accordance with ANSI/ASHRAE Standard 70-2006
 - 2. Throw values are at isothermal conditions

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install Diffusers level and plumb.
- B. Verify diffuser air patterns are as indicated on drawings during installation.
- C. Ceiling-Mounted Outlets: Drawings indicate general arrangement of ducts, fittings and accessories. Air Outlet and locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. Where architectural features or other items conflict with installation, notify Engineer for determination of final location.
- D. Install diffusers with airtight connections to ducts and to allow service and maintenance of dampers, air extractors and fire dampers.

3.3 ADJUSTING

- A. After installation, verify diffusers air patterns is as indicated on drawings, or as directed before starting air balance.

END OF SECTION 233713

1. SERIES: (XXXXXX)*

5100HF - Laminar flow diffuser with HEPA filter

2. PATTERN: (XX)

03 - Aluminum pan and face
 04 - Aluminum face and stainless steel pan
 05 - Stainless steel pan and face

3. ROUND NECK SIZE: (XX)

06", 08", 10", 12", 14", 16", 18"

4. FRAME: (XXX)

F22 - Surface Mount
 F23 - Lay-in T-Bar (up to 1.5")

5. PANEL: (XXxXX)

12"x24"	12"x48"	12"x60"	12"x72"
24"x24"	24"x36"	24"x48"	24"x60"
24"x72"	36"x48"	36"x60"	

6. PERFORATED FACE: (XX)

13 - 13% free area
 23 - 23% free area
 33 - 33% free area

7. INSULATION: (X)

0 - None
 I - External 1.5" insulation
 R - External molded R6 insulation
 C - Internal fiber free insulation

8. ACCESSORIES: (XX)

00 - Default trim disc
 CD - Cable operated damper
 WI - Welded inlet
 LE - LED lights **
 PM - Constant filter monitoring
 PL - Filter pressure light
 AT - Aerosol test system (PAO)

9. FINISH: (XX)

01 - Mill
 10 - Alumican
 44 - British White
 4A - British White (Antimicrobial)

* Unit includes four safety cables on each panel.

** Only available for 24"x24", 24"x36", and 24"x48" panel sizes.

SAMPLE CONFIGURATION: 5100HF - 03 - 08 - F23 - 24x48 - 13 - R - WI - LE - PM - PL - AT - 44